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POLYMER NATION CHEMICAL COMPANY, LLC

Setting the Standard

847-774-5038 | www.polymernation.com | sales@polymernation.com



405 Oakwood Ave
Waukegan, IL 60085

TECHNICAL DATA SHEET: F-01 CLEAR EPOXY FLOOR COATING

Product Overview

F-01 is our workhorse, clear, 100% solids epoxy. It can be ordered with 2 different speeds of hardeners- Standard and Fast. This allows for easy transition between cold and warm weather applications and cure times. It can be used with our full line of colorants (PN 1339) to provide extreme color flexibility. Ease of use, good flow and leveling, toughness and flexibility are characteristics of this high quality epoxy. The cured material has good, broad-range, chemical resistance as well as good abrasion and impact resistance.

Uses and Benefits

F-01 is most often used as a primer, broadcast resin and topcoat for resinous concrete flooring projects. It can also be used as a patching or trowel material when combined with PN 1170 or PN 1324 aggregate.

Limitations

F-01 is designed to be applied at 8-12 mils as a primer, 12-20 mils as a body coat and 10-16 mils as a topcoat. Ideal application temperatures to be between 60 – 85°F. Cooler temperatures will increase cure times. Warmer temperatures will decrease working and cure times. Polymer Nation has tested its materials with our PN 1338 metallic powders. While we have taken every precaution to formulate an exceptional epoxy coating, certain undesired results in so-called epoxy metallic systems in which Polymer Nation resins are used (i.e. F-01, F-41, P-01) may occur due to a number of factors including mixing, placement techniques and thermal variations in the installation area. Good coating practices are required when installing our coatings. See our Solution Guide for helpful information. Verify that substrate temperature is above 5 degrees of dewpoint during application and cure of material to avoid a potential amine blush.

Surface Preparation

The preparation method for each project is determined by a full understanding of the substrate to be coated, the chemistry of the coating system being used, the coating system thickness, and numerous other factors. The coating installer should fully read and understand ICRI Guideline NO. 310.2R-2013 and OSHA 29 CFR 1926.1153 before starting preparatory work. The aim, of preparing a substrate for coating applications, is to roughen the surface, remove weak layers, contaminants, dirt, debris and present a solid, clean, dry substrate for the primer. If unsure as to the level of preparation needed contact Polymer Nation at Lab@polymerNation.com.

Mixing

It is always recommended to mix the entire kit, whenever possible, to avoid off-ratio mixtures. Mix ratio is 2 parts F-01 Resin (Part A) to 1 part F-01 Hardener (Part B). Combine all of part A and B into a single container, large enough to except the entire kit. Mix using a 350 RPM mixer using an appropriate mixing blade for 1.5 – 2.5 minutes making sure to not introduce excessive air into the material.

Application

Pour entire content of mixed material onto the floor in ribbons. Spread material using a flat blade or notched squeegee. Back roll material using a 3/8" nap roller cover to maintain an even mil thickness of material. To make an epoxy

patching material mix no more material than can be mixed and applied within the stated gel time and add the selected aggregate until the desired thickness is achieved. Recoat within 24 hours. Clean tools with a solvent similar to Xylene or Acetone.

Technical Data

The data below was gathered at temperatures of 72-75°F and 30-50% RH

Packaging	3, 15 & 165 Gallon Kits
Mix Ratio by Volume	2:1
Mixed Viscosity	500-600 cP 25°C/77°F
Gel Time (Standard/Fast)	35/15 minutes
Dry to Touch (Standard/Fast)	8/3 hours
Through Dry (Standard/Fast)	10/4 hours
Dry to Walk (Standard/Fast)	12/4-6 hours
Dry to Light Use (Standard/Fast)	24/6-8 hours
Full Cure	7 days
Shore D Hardness (Standard)	D65 @ 24 hours D78 @ 7 days
Shore D Hardness (Fast)	D65 @ 4 hours D75 @ 24 hours
Gloss @ 60 Degree Angle	90+
VOC's of Mixed Material	<50 g/l EPA Method 24
Color Scale	0.5-1.0 per ASTM D1500
Solids by Volume Mixed	100%
Application in Mils	8-20 (80 – 200 sq. ft./gal.)
Available Colors	Clear and Color Packs

PHYSICAL PROPERTIES – F-01 CLEAR EPOXY FLOOR COATING

Description	Standard	Results
Tensile Strength	ASTM C307	2,870 psi
Moisture Absorption	ASTM C413	<.2 weight increase
Coefficient of Thermal Lineal Expansion	ASTM C531	15-17 x 10-6 27-30 x 10-6
Compressive Strength	ASTM C579	13,000 psi
Modulus of Elasticity	ASTM C580	N/A
Flexural Strength	ASTM C580	5,750 psi
Water Vapor Transmission	ASTM D1653	See ASTM D3010
Impact Resistance	ASTM D2794	>160 inch pounds
Independent Certificate from third party testing agency	ASTM D3010	N/A
Adhesion	ASTM D3359	5A
Abrasion Resistance CS17 1000 g 1000cycles in g Loss	ASTM D4060	0.053g Loss (when higher abrasion resistance is required the addition of PC 1336 to the coating should be included)
Adhesion to Steel	ASTM D4541	>1,000 psi
Hiding Power	ASTM D5150	2-5/200
Flammability When Adhered to Concrete	ASTM D635	Self-Extinguishing
Adhesion to Concrete	ASTM D7234	>450 Substrate failure
Coefficient of Friction Dry Ave. three tests	NFSI B101.0	0.75
Coefficient of Friction Wet Ave. three tests	NFSI B101.1	0.7
Accelerated Weathering Testing	ASTM G154	Moderate yellowing

* Dispose of material, containers, solvents, etc., per Federal, State and local guideline, rules and laws

* Store material between 60-80 degrees F in a protected dry location.

Test data has been gathered from testing conducted by independent, internal and third-party testing. The best way to compare coating performance is by head-to-head independent testing as this removes the numerous variables found between testing standards, equipment and testing agencies.

The information here is general information to help our customers determine whether our products suit their specific applications. Our products are intended for sale to commercial and industrial customers. **We require that customers inspect and test our products before use to satisfy themselves as to the content and suitability for the applications they intend to use our products.** Nothing herein shall constitute any warranty expressed or implied, including any warranty of merchantability or fitness for a particular purpose, nor is any protection from any law or patent to be inferred. The exclusive remedy for all proven claims is the replacement of our materials, and we shall not be liable for incidental or consequential damages. Polymer Nation Chemical Company LLC, 405 Oakwood Ave. Waukegan, IL 60085. All rights reserved.